

# SERVICE BULLETIN



**SILVER EAGLE**  
MANUFACTURING COMPANY

5825 NE Skyport Way, Portland, OR 97218  
(800) 547-6792 Fax: (503) 335-2171

BULLETIN NO.: SB04-003  
DATE: April 12, 2004  
July 21, 2004 **Rev1**  
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**REFERENCE:** FIFTH WHEEL ADJUSTER LEVER MODIFICATION

**CAUSE FOR ACTION:** To prevent adjuster lever from falling out.

**NOTE:** *This is not a safety issue. If adjuster is loose or missing, it may be difficult to catch (latch) handle into the open position.*

**UNITS INVOLVED:** VAST20-NU Dollies

**SAFETY:** Eye protection

**TOOLS REQUIRED:** Small Drill (1/4" or 3/8" chuck), electric or pneumatic  
1/8" drill bit  
Silver Eagle drill guide tool (P/N: 16217)

**PARTS REQUIRED:** 15801 - (1) Hairpin cotter for 1/2 to 5/8 shaft, .120" wire  
8820 - (1) 1/2 -13 UNC Nut, Locking

**ESTIMATED LABOR:** 6 Minutes

**PROCEDURE:** See pages 2-3





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## FIFTH WHEEL ADJUSTER LEVER MODIFICATION

1. Trip the 5<sup>th</sup> wheel jaw to close.

Insert the drill guide tool on to the end of the adjuster lever with the flat surface up against the face of the gusset. Make sure the end of the lever is fully seated in the drill guide tool. Pull the handle of the drill guide tool away from the face of the gusset.



2. Insert the 1/8" drill into the drill bushing and drill completely through the adjuster lever.



*Note: The hole can be drilled in to adjuster levers that are not installed in a 5th wheel by simply laying the rod flat on a table and using the drill guide tool.*





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## FIFTH WHEEL ADJUSTER LEVER MODIFICATION

3. Install the hairpin cotter into the drilled hole.



4. Replace the outer nut on the adjuster rod with the nut included in the kit. The new nut is self-locking.

